

### 1. Composition

Au + Pt group-metals	61.00%
Au	55.00%
Ag	26.00%
Cu	10.90%
Pd	5.95%
Zn	2.10%
Ru	0.05%

### 2. Physical Properties

Melting range	870-925°C
Density	13.4 g/cm <sup>3</sup>
Young's Modulus	105 GPa
Colour	pale yellow

### 3. Mechanical Properties

	as cast	soft	hardened
Condition		700°C/10/H <sub>2</sub> O	700°C/10/H <sub>2</sub> O&400°C/15/air
Hardness HV5	295	170	280
Tensile strength (R <sub>m</sub> )	930 MPa	560 MPa	905 MPa
0.2% Proof stress (R <sub>p</sub> 0.2%)	865 MPa	435 MPa	815 MPa
Elongation	4 %.	35 %.	5 %.

### 4. Biological tests

#### Cytotoxicity test according to ISO 10993-5:

The cytotoxic effect of the alloy was tested with the extract test.  
(Project, 222401, 04.06.1991, CCR, DE-6101 Rossdorf, Germany)

#### Sensitization test according to ISO 10993-10:

The allergic sensitization of the alloy was tested with the maximization test.  
(Project 291802, 24.06.1991, RCC, Itingen/Basel, Switzerland)

#### Mutagenicity test (AMES) according to ISO 10993-3:

The AMES test has not been realised.

#### Results:

The alloy showed no cytotoxic potential nor did it cause any allergic sensitization.

## 5. Certification

This casting alloy corresponds to the standard ISO 22674/Type 4.

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

### Cendres+ Métaux SA



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