

The solder corresponds to the standard ISO 9333.

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### 1. Composition

Au + Pt group-metals	89.10%
Au	88.10%
Cu	5.10%
Ag	3.00%
Zn	2.80%
Pt	0.90%
Ir	0.10%

### 2. Physical Properties

Melting range	880-920°C
Colour	yellow

### 3. Mechanical Properties

Requirements by ISO 9333 :2006

Rm > 250 Mpa or > 0.2% proof stress of the weakest of the parts

Corrosion: no visible reaction on the surface of the brazed and tested sample

### 4. Certification

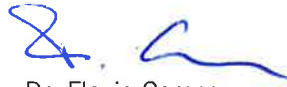
The solder corresponds to the standard ISO 9333.

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

### Cendres+Métaux SA



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