

### 1. Composition

Au + Pt group-metals	72.90%
Au	72.40%
Zn	12.00%
Ag	10.20%
Cu	2.90%
In	2.00%
Pt	0.45%
Ir	0.05%

### 2. Physical Properties

Melting range	650-710°C
Colour	yellow

### 3. Mechanical Properties

Requirements by ISO 9333 :2006

Rm > 250 Mpa or > 0.2% proof stress of the weakest of the parts

Corrosion: no visible reaction on the surface of the brazed and tested sample

### 4. Certification

The solder corresponds to the standard ISO 9333.

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

### Cendres+Métaux SA



Dr. Carmen Krüger  
Head of Materials Development



Dr. Flavio Campana  
Head of Material Testing